

ABSTRACT OF THE DISCLOSURE

5 A thick-walled cosmetic container is made by over-molding a resin body
on a thin-walled glass or metal bottle. The bottle has a storage portion defining a
relatively precisely dimensioned and positioned product storage chamber. A neck
extends from the storage portion of the bottle to an open distal end. To over-mold the
resin walls on the bottle, the storage portion of the bottle is positioned in a mold cavity
dimensioned to define the external shape of the resin walls. The dies forming the mold
10 cavity are adapted to allow at least the distal end of the neck to protrude from the mold
while forming a tight seal about the neck. Resin is injected into the mold cavity at a
pressure sufficiently low enough to avoid breaking or collapsing the bottle. The resin is
cured sufficiently to remove the container from the mold cavity.